



ABSOLUTE & INCREMENTAL ENCODERS

elap

## ► THE COMPANY

Since 1968 **ELAP** has been growing in the field of industrial automation, soon becoming leader manufacturer of **position sensors and control equipments for industrial automation.**

**ELAP** product line offers a wide array of **position transducers and a choice of counting and control equipments**

### Absolute & Incremental Encoders



### Wire Transducers



### Linear & Magnetic Transducers



### Linear & Rotary Potentiometers, Industrial Joysticks



### Vibration & Tilt Sensors



### Electronic Counters & Readouts



### PLC Controllers & HMI

ELAP represents as sole distributor in Italy the companies:



The accuracy and reliability featuring **ELAP** products result from advanced **technological research** joined to the long experience we achieved working strictly in touch with our customers. Proposing the best solution for each industrial reality is our goal; custom tailored solutions can be engineered if necessary.

Numberless **applications** have been developed on operating machines of all industrial fields: sheet working machinery, glass, wood-, paper-machinery, plastic- and textile machines, food-processing and further.

**ELAP** takes part to **international technology communities** promoting and supporting the development of industrial networks.



## ▶ ROTARY ENCODERS

ELAP offers a wide range of encoder types, with different dimensions, mechanical and electronic features.

All series are designed to be used in **industrial environment**, granting high performances for **reading accuracy, repeatability, speed, shock and vibration resistance**.

The **different output signals** allow to **interface to any counting and control system**.

Special versions can be engineered according to customers' specifications.



## ▶ ABSOLUTE ENCODERS

ELAP single and multiturn encoders provide:

- Reading resolution ranging from 4 to 13 bit, and 2 to 16 bit steps/revolution
- Binary or Gray code
- SSI, push-pull parallel, 0-10V analogue outputs
- Communication protocols:  
EtherNet/IP™ - EtherCAT® - PROFINET® – PROFIBUS® - CANopen®



## ▶ INCREMENTAL ENCODERS

ELAP incremental encoders offer:

- Several different mechanical versions
- Number of ppr ranging from 2 to 50000
- Push pull or line driver electronic output





**MEM-BUS PROFINET & EtherCAT**

Multiturn

<b>Fieldbus</b>			
<b>Resolution</b>	13 bit / 8192 info/revolution		
<b>Steps no. (Multiturn type)</b>	16 bit / 65536		
<b>Supply voltage</b>	10/30 Vdc		
<b>Connections</b>	3 connectors type M12		
<b>Housing material</b>	Aluminium		
<b>Protection degree</b>	IP67 – shaft side: IP65		
<b>Dimensions</b>	Ø 58 mm		
<b>Flange</b>	<input type="checkbox"/> 63.5x63.5 mm	<input type="checkbox"/> Ø 58 mm	Blind hollow shaft
<b>Centering mask</b>	Ø 31.75 mm	Ø 50 mm	Ø 36 mm
<b>Fixing</b>	4 holes	Servo holes on Ø 42 mm	3 holes on Ø 48 mm
<b>Shaft Ø</b>	6, 8, 10 mm		Anti-rotational support
			Anti-rotational elastic support
			8, 10, 12, 14, 15 mm.

**ENCODER PROFILE**

PROFINET® Encoder Profile V4.1 version 3.162

- Application class 3 – 4
- Standard Telegram 81, 82, 83, 84 –User Telegram 860

EtherCAT® Ref IEC61158-1-6 & IEC61784-2

- Device Profile CANOpen over EtherCAT (CoE), CiA DS-406

• EtherNet/IP™ Ref IEC61784-1

- Device profile: CIP™ Protocol, encoder profile 22H
- CIP Sync protocol complying with standard IEEE-1588
- Assembly object 1, 2, 3 – Proprietary object 110

**CERTIFICATE**



# ENCODERS

## INTERFACE

SYNCHRO FLANGE

CLAMPING FLANGE



MEM620-Bus



MEM520-Bus



MEM540-Bus



MEM410-Bus



MEM450-Bus

### MEM-BUS PROFIBUS & CANopen

Single/Multiturn



13 bit / 8192 info/revolution

16 bit / 65536

5/28 Vdc

3 / 2 cable glands

3 / 2 cable glands or 2 M12 connectors

Aluminium

IP64 - optional IP65 with sealing O-ring

Ø 58 mm

63.5x63.5 mm	Ø 58 mm		Blind hollow shaft	
Ø 31.75 mm	Ø 50 mm	Ø 36 mm		
4 holes	Servo 3 holes on Ø 42 mm	3 holes on Ø 48 mm	Anti-rotational support	Anti-rotational elastic support
6, 8, 10 mm			8, 10, 12, 14, 15 mm.	

#### BUS SPECIFICATIONS

PROFIBUS® Encoder Profile Profibus DP standard EN 501701 Vol. 2

- Application Class: 1– 2
- Parameter entering and preset functions, scaling functions

CANopen® standards CiA DS 301 and DS 406 "Device Profile for Encoders"

- Class C2

#### SETTABLE PARAMETERS

- Steps/revolution
- Revolutions number
- Preset
- Rotation direction

#### DIAGNOSTIC FUNCTIONS

- Position or parameter error
- Battery alarm

#### STATE INDICATORS

- 3 signalling LEDs for:
  - Supply
  - Line
  - Error (CANopen)



CANopen encoders – version with M12 connectors

# ► ABSOLUTE ENCODERS

## SINGLE & MULTITURN

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	<b>MEM</b>	<b>EMA</b>	<b>REC-VA</b>
	Single/Multiturn	Single-turn	
<b>Resolution</b>	5 ÷ 13 bit info/revolution		9 bit
<b>Revolutions no. (Multiturn only)</b>	15 bit	-	-
<b>Code</b>	Binary or Gray	Binary	
<b>Supply voltage</b>	5/28 Vdc	5 Vdc / 8÷24Vdc	18 ÷ 24 Vdc
<b>Output signals</b>	<b>PARALLEL - SSI</b>	<b>SSI</b>	Analogue 0÷10V on 360°
<b>Connections</b>	Axial or radial Cable or M23 connector	Axial or radial Cable or connector	Radial M12 connector or cable
<b>Housing material</b>	Aluminium	Aluminium or ABS	Aluminium
<b>Protection degree</b>	IP64 - optional IP65 with sealing O-ring		IP65

### AVAILABLE MECHANICAL VERSIONS

<b>Square flange 620</b>	•	•	•
<b>Square flange 650</b>		•	
<b>Round flange 520</b>	•	•	•
<b>Round flange 510</b>		•	
<b>Round flange 540</b>	•	•	•
<b>Hollow shaft 410</b>	•	•	
<b>Hollow shaft 430</b>	•	•	
<b>Hollow shaft 440</b>			•
<b>Hollow shaft 450</b>			•

Series MEM-V Single-turn absolute encoder with 16 microseconds typical monoflop time



Encoder REC620-VA



Encoder MEM540



Encoder EMA520

# ► ABSOLUTE & INCREMENTAL ENCODERS

## MAGNETIC PRINCIPLE



### RM22

### RM36

<b>Dimensions</b>	Ø 22 mm	Ø 36 mm
<b>Flange</b>		Ø 36 mm
<b>Fixing</b>	2 holes	4 holes on Ø 26 mm
<b>Connections</b>	Radial cable L 1 m	
<b>Shaft Ø</b>	6 mm	
<b>Housing material</b>	Aluminium	
<b>Protection degree</b>	IP64 – IP65 on request	
<b>Supply voltage</b>	5 Vdc	
<b>Output signals</b>	Line driver TTL	

RM22 & RM36 are high-speed magnetic rotary encoders designed for use in harsh industrial environments. The non-contact two-part design removes the need for seals or bearings, ensuring long-term reliability and simple installation.

The encoder comprises a magnetic actuator and a separate encoder body. Rotation of the magnetic actuator is sensed by a custom encoder chip **within the body, and processed to the required output.**

RM22 & RM36 are available with different absolute and incremental versions.

RM22 – RM36	Magnetic encoder – Incremental or absolute version available
RM22-I	Incremental encoder 128 ppr – 5V line driver output
RM36-I	Incremental encoder 128, 512, 1024 ppr – 5V line driver output
RM22-P	Absolute encoder 9 bit binary code – parallel output
RM22-S	Absolute encoder 9 bit binary code – SSI output
RM22-A	Sin/cos encoder – 1 Vpp ±0,1 mV analogue output
RM22-V	Encoder with voltage analogue output 0/5 Vdc on 360° with clockwise rotation
RM36-V	Encoder with voltage analogue output 0/10 Vdc on 360°, 180°, 90°, 45° with clockwise or cc rotation



Encoders series RM22 – RM36

# ► INCREMENTAL

*SMALL*

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**E30**

**E40**

**E40A**

<b>Dimensions</b>	Ø 30 mm	Ø 40 mm	
<b>Flange</b>	Ø 30 mm	Ø 40 mm	
<b>Fixing</b>	2 holes on Ø 22 mm	6 holes on Ø 30 mm	4 holes on Ø 25.4 mm
<b>Connections</b>	Axial or radial cable L 1 m		
<b>Shaft Ø</b>	4 - 6 mm		
<b>Housing material</b>	ABS	ABS - Optional: Aluminium	
<b>Protection degree</b>	IP54	IP54 – IP64 on request	
<b>PPR no.</b>	2 ÷ 12500		
<b>Zero reference</b>	On request ( <i>type E31/E41</i> )		
<b>Supply voltage</b>	5 Vdc – 8/24 Vdc		
<b>Output signals</b>	Push-pull – line driver TTL/HTL		

## Series E30 & series E40:

Compact-sized and accurate these miniature encoders are ideal for a great number of applications.

The series **E40** includes different flange types: round, square, hollow shaft.

The optional aluminium-housed version X27 grants high protection against environmental agents.



Encoders E30



# ENCODERS

## SIZE



**E40V**

**E40M**

**E40S**

**E40Q**

Ø 40 mm

Ø 40 mm	Hollow shaft	Hollow shaft	44x44 mm
M18x1 screw fixing	Anti-rotational support	Anti-rotational elastic support	4 holes di Fixing
Axial or radial cable L 1 m			
6 mm	Hole Ø 6 or 8 mm		6 mm
ABS - Optional: Aluminium			
IP54 – IP64 on request, with aluminium housing			
2 ÷ 12500			
On request (type E41)			
5 Vdc – 8/24 Vdc			
Push pull – line driver TTL/HTL			

Encoders series E40



Encoder E40VX27



Encoder E40AX27

Versions X27 with aluminium housing

# ► INCREMENTAL

## COMPACT ENCODERS WITH M12 CONNECTOR OUTLET

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SYNCHRO FLANGE

CLAMPING FLANGE



**REC620**

**REC520**

**REC540**

**REC440**

**REC450**

<b>Dimensions</b>	Ø 58 mm H 38 mm			
<b>Flange</b>	<input type="checkbox"/> 63.5x63.5 mm	Ø 58 mm		Hollow shaft
<b>Centering mask</b>	Ø 31.75 mm	Ø 50 mm	Ø 36 mm	
<b>Fixing</b>	4 holes	Servo/ 3 holes on Ø 42 mm	3 holes on Ø 48 mm	Anti-rotational support Anti-rotational elastic support
<b>Connections</b>	M12 connector or cable L 1 m in radial position			
<b>Shaft Ø</b>	6 – 8 – 9.52 – 10 mm	6 - 8 - 10 mm		Hole Ø 8-10-12-14 - 15 mm
<b>Materiale Housing</b>	Aluminium			
<b>Protection degree</b>	IP65			
<b>PPR no.</b>	2 ÷ 12500			
<b>Zero reference</b>	On request (type REC621/521/541/441/451)			
<b>Supply voltage</b>	8/24 Vdc – 5 Vdc			
<b>Output signals</b>	Push pull – line driver TTL/HTL			

### Series REC:

Compact sized encoder • Body high: 38 mm  
Connections by M12 connector 5 or 8 pins (socket connector excluded)  
Optional: 5 or 10 m cable ended with flying socket connector

Encoders series REC



# ENCODERS

## SQUARE-FLANGED

## ROUND-FLANGED



### RE620

### RE650

### SEB

### RE50

Ø 58 mm

Ø 50 mm

Ø 50 mm

63.5x63.5 mm

Ø 31.75 mm

Ø 50 mm

4 holes

3 holes on Ø 36 mm

Axial or radial cable or MIL connector

Axial cable or MIL connector

Axial M12 connector or cable L 1 m

6 – 8 – 9.52 – 10 mm

10 mm

6 – 8 – 10 mm

aluminium (series RE) or ABS (series E)

ABS

Aluminium

IP64 – IP65 on request, with sealing ring on the shaft

IP64

2 ÷ 12500 / 50000 (version REV)

2 ÷ 12500

On request (type RE621/RE641)

On request (type SEB-Z)

On request (type RE51)

8/24 Vdc – 5 Vdc

Push pull - line driver TTL/HTL – 1V<sub>pp</sub> sinusoidal outputs

Push pull  
– line driver TTL/HTL

Push pull  
– line driver TTL/HTL

### MECHANICAL VERSIONS ALSO AVAILABLE FOR SERIES

REV 50000 i/g

•

EM

•

•

EP

•

•

### Series REV

HIGH PPR Number  
1000÷50000 ppr

Glass disk - Aluminium case  
Supply voltage: 5÷28 Vdc  
Output signals: push-pull or line driver  
Axial/radial cable/connector  
Protection degree IP65, optional IP66

### Series EM

MAGNETIC ENCODERS  
8÷2048 ppr

**Magnetic operating principle**  
ABS or aluminium case  
Supply voltage: 8÷24 Vdc or 5Vdc or 5÷24 Vdc  
Output signals: push-pull or line driver  
Axial/radial cable/connector  
Protection degree IP64, optional IP65

### Series EP

PROGRAMMABLE ENCODERS  
8÷2048 ppr

8÷2048 ppr **programmable** by the user  
Zero reference pulse  
Magnetic operating principle  
ABS or aluminium case  
Supply voltage: 5÷28 Vdc  
Output signals: push-pull or line driver  
Axial/radial cable/connector  
Protection degree IP64, optional IP65

### Series RE50:

Compact sized encoder • Body high: 48 mm  
Connections by M12 connector 5 or 8 pins (socket connector excluded)  
Optional: 5 or 10 m cable ended with flying socket connector



Encoder RE50

ROUND-FLANGED



SYNCHRO FLANGE



CLAMPING FLANGE



RE510



RE530

RE520

RE540

<b>Dimensions</b>	Ø 58 mm			
<b>Flange</b>	Ø 58 mm			RE0444 Ø 110 mm
<b>Centering mask</b>	Ø 50 mm	Ø 36 mm	Ø 31.75 mm	
<b>Fixing</b>	Servo 3 holes on Ø 42 mm	3 holes on Ø 48 mm	3 holes on Ø 47.6 mm	
<b>Connections</b>	Axial or radial cable or MIL connector			
<b>Shaft Ø</b>	6 – 8 – 9.52 – 10 mm			11 mm
<b>Housing material</b>	aluminium (series RE) or ABS (series E)			Aluminium
<b>Protection degree</b>	IP64 – IP65 on request, with sealing ring on the shaft			
<b>PPR no.</b>	2 ÷ 12500 / 50000 (version REV)			
<b>Zero reference</b>	On request (type RE521/RE541/RE511/RE531)			
<b>Supply voltage</b>	8/24Vdc - 5Vdc			
<b>Output signals</b>	Push-pull – line driver TTL/HTL –1 V <sub>pp</sub> sinusoidal outputs			

MECHANICAL VERSIONS ALSO AVAILABLE FOR SERIES

REV 50000 i/g	•	•		
EM	•	•	•	•
EP	•	•	•	

Series REV	Series EM	Series EP
<b>HIGH PPR Number</b> 1000÷50000 ppr	<b>MAGNETIC ENCODERS</b> 8÷2048 ppr	<b>PROGRAMMABLE ENCODERS</b> 8÷2048 ppr
Glass disk - Aluminium case Supply voltage: 5÷28 Vdc Output signals: push-pull or line driver Axial/radial cable/connector Protection degree IP65, optional IP66	<b>Magnetic operating principle</b> ABS or aluminium case Supply voltage: 8÷24 Vdc or 5Vdc or 5÷24 Vdc Output signals: push-pull or line driver Axial/radial cable/connector Protection degree IP64, optional IP65	8÷2048 ppr <b>programmable</b> by the user Zero reference pulse Magnetic operating principle ABS or aluminium case Supply voltage: 5÷28 Vdc Output signals: push-pull or line driver Axial/radial cable/connector Protection degree IP64, optional IP65

Encoder RE520

Encoder E540

Encoder RE540



Encoder RE530



# ENCODERS

## HOLLOW SHAFT



### RE400

### RE470

### RE410

### RE450

Ø 58 mm

Ø 58 mm

Ø 58 mm

Ø 58 mm

Ø 53.5 mm

Ø 72 mm

Ø 58 mm

Ø 58 mm

3 holes on Ø 30 mm

4 holes on Ø 63.5 mm

Anti-rotational support

Anti-rotational elastic support

Axial or radial cable or MIL connector

6, 8, 10 mm

8, 10, 12, 14, 15 mm

aluminium (series RE) or ABS (series E)

IP64

2 ÷ 12500

On request (type E401/E471/E411/E431)

8/24 Vdc – 5 Vdc

Push-pull – line driver TTL/HTL – 1 V<sub>pp</sub> sinusoidal outputs

### MECHANICAL VERSIONS ALSO AVAILABLE FOR SERIES

REV

EM

EP

•

•

•

•

•

•

•

•



Encoder RE410

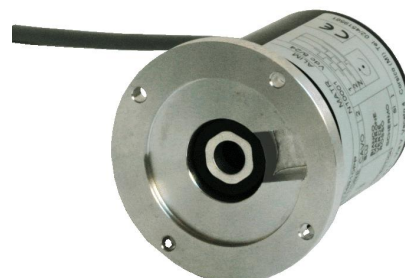


Encoder RE400

Encoder E430



Encoder E470



## ► ENCODER FITTINGS

### COUPLINGS



JOINTS series **BSS / WA**,  
aluminium  
Hole  $\varnothing$  mm 6-6, 6-10, 8-8,  
8-10, 10-10

JOINTS series **SK**  
Polyamid fiberglass reinforced  
Aluminium connecting element  
Hole  $\varnothing$  mm 4-4, 6-6, 8-8, 10-10

JOINTS series **FK**  
Nickel plated steel  
Hole  $\varnothing$  mm 6-6, 6-8, 8-8

JOINTS **PAGUFLEX**  
**PF0606**  
Galvanized steel-  
polyurethane connecting  
element  
Hole  $\varnothing$  mm 6-6, 8-8

### MEASURING WHEELS



**MEASURING WHEEL 552**  
Aluminium wheel, smooth rubber  
surface, development  $500 \pm 1$  mm,  
accuracy  $\pm 0.2\%$   
Hole  $\varnothing$  8 or 10 mm

**MEASURING WHEEL 251**  
Aluminium wheel, smooth rubber  
surface, development  $200 \pm 0.2$  mm,  
accuracy 0,1%  
Hole  $\varnothing$  6, 8 or 10 mm

Aluminium **MEASURING WHEELS**,  
development 200 or 500 mm  
**MRAR** milled-aluminium surface  
**MRAN** pointed polyurethane surface  
**MRAG** corrugated polyurethane  
surface

### SUPPORTING ARM



Encoder **supporting arm** type **B100**

Encoder with supporting arm and wheel

## ► ORDERING INFORMATION

ELAP encoders offer different options for mechanical size, flange type, shaft dimension, connection type and position, case material – as well as a choice of electronic signals, fieldbus interfaces, resolution values, ppr no.

A number of information are necessary to define the requested encoder type, when placing an order :

### INCREMENTAL ENCODERS

- **SERIES**

*Eg E30, E40S, RE50, E620, EM, etc.*

- **CASE MATERIAL**

*Aluminium/ABS*

- **FLANGE TYPE**

*Eg 520/540/620 etc.*

- **SHAFT Ø**

*4, 6, 8, 9.52, 10 mm etc.*

- **CONNECTIONS TYPE & POSITION**

*Cable/Connector - Axial/Radial*

- **PULSES/REVOLUTION NO.**

*2÷50000*

- **ZERO REFERENCE**

*0/1*

- **SUPPLY VOLTAGE**

*5 Vdc, 5÷28 Vdc, 10÷30 Vdc*

- **OUTPUT SIGNALS**

*Push-pull, Line driver*

### ABSOLUTE ENCODERS

- **SERIES**

*Eg MEM, MEM-BUS, EMA etc.*

- **CASE MATERIAL**

*Aluminium/ABS*

- **FLANGE TYPE**

*Eg 520/540/620 etc.*

- **SHAFT Ø**

*4, 6, 8, 9.52, 10 mm etc.*

- **CONNECTIONS TYPE & POSITION**

*Cable/Connector - Axial/Radial*

- **SINGLE/MULTITURN**

- **RESOLUTION**

*4-13 bit*

- **STEP NO.**

*2-16 bit*

- **CODE**

*Binary/Gray*

- **SUPPLY VOLTAGE**

*5÷28 Vdc, 10÷30 Vdc*

- **OUTPUT SIGNALS**

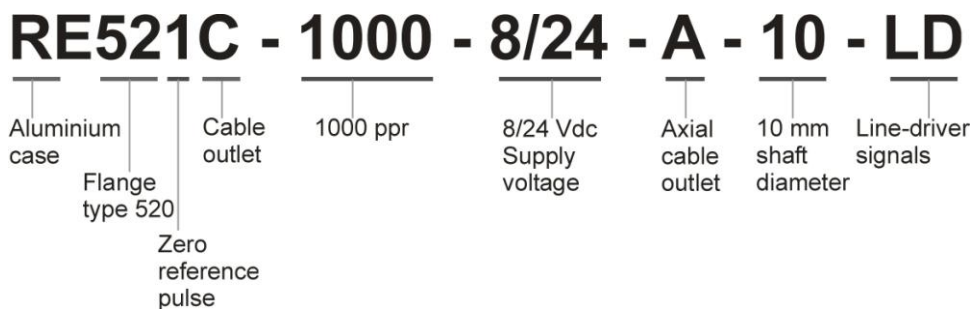
*SSI, PARALLEL, 0-10V ANALOGUE*

*Interface:*

*EtherCAT/PROFINET/PROFIBUS/CANopen*

The encoder nomenclature indicates the encoder specifications:

Example:





ELAP sales network includes several distributors worldwide. Visit our site to find a distributor in your Country.



Visit our site [www.elap.it](http://www.elap.it) to stay updated about our products and events.



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